

NOTES: UNLESS OTHERWISE SPECIFIED

- ① SEAL REAR COVER IN PLACE USING 3M 4693 PLASTIC ADHESIVE
- ② SEE MP-A51327 FOR FINAL ASS'Y PROCEDURE. DO NOT INSTALL DIVERTER ASS'Y ON SENSOR ASS'Y. {AS SHOWN}
- ③ SEAL DIVERTER CAP IN PLACE USING A-59557 DOUBLE SIDED ADHESIVE WASHER.

| REVISIONS |                   |         |     |        |
|-----------|-------------------|---------|-----|--------|
| REV       | DESCRIPTION       | DATE    | APP | REV BY |
| 2         | INC. ECO 98-0148  | 3/24/98 | JML | VF     |
| 3         | INC. ECO# 98-0377 | 8-24-98 | JML | M.V    |

|    |     |           |                                 |
|----|-----|-----------|---------------------------------|
| 18 | REF | B-51492   | SPEC. CONTROL DWG.              |
| 17 | REF | NPD-61679 | MANUFACTURING PROCEDURE         |
| 16 | 1   | A-69851C  | LABEL, BAG, (NOT SHOWN)         |
| 15 | 1   | B 174     | BAG, (NOT SHOWN)                |
| 14 | 2   | O 234     | O-RING (NOT SHOWN)              |
| 13 | 1   | A-58557   | WASHER, ADHESIVE (DOUBLE SIDES) |
| 12 | 1   | A-57108   | RING, INSULATING, (NOT SHOWN)   |
| 11 | 1   | O 211     | O-RING                          |
| 10 | 1   | B-47967   | DIVERTER                        |
| 9  | 1   | A-51360   | LABEL, T-7, (NOT SHOWN)         |
| 8  | 1   | O 26      | O-RING                          |
| 7  | 1   | A-52074   | DIVERTER CAP                    |
| 6  | 1   | A-51328   | COVER                           |
| 5  | 1   | A-51324   | PCB ASSY                        |
| 4  | 1   | A-40852   | CLAMP RETAINER RING (NOT SHOWN) |
| 3  | 1   | A-48578   | MEMBRANE CLAMP (NOT SHOWN)      |
| 2  | 1   | A-40858   | CUSHION CLAMP (NOT SHOWN)       |
| 1  | 1   | C-51367   | WET, SUBASSY, T-7               |

| ITEM | QTY | PART NO. | DESCRIPTION |
|------|-----|----------|-------------|
|------|-----|----------|-------------|

BILL OF MATERIAL

DO NOT SCALE DWG

TOLERANCE UNLESS OTHERWISE SPECIFIED: ANGULAR ±1/2  
 LINEAR  $\pm .01$   
 XXX  $\pm .010$

| SIGNATURES | DATE                    | TITLE   | SCALE |
|------------|-------------------------|---------|-------|
| N/         | DRF: <i>[Signature]</i> | 8/28/93 | NTS   |
| P/         | CHK                     |         |       |
| V/         | APPR                    |         |       |
| F/         | ENGR J.LAIBER           |         |       |
| D/         | S.D.                    |         |       |
| REFERENCE  | DWG ID: T7-3            |         |       |

TELEDYNE  
 ELECTRONIC TECHNOLOGIES  
 Analytical Instruments  
 An Analytical Instruments Company  
 CITY OF INDUSTRY, CALIFORNIA 91748

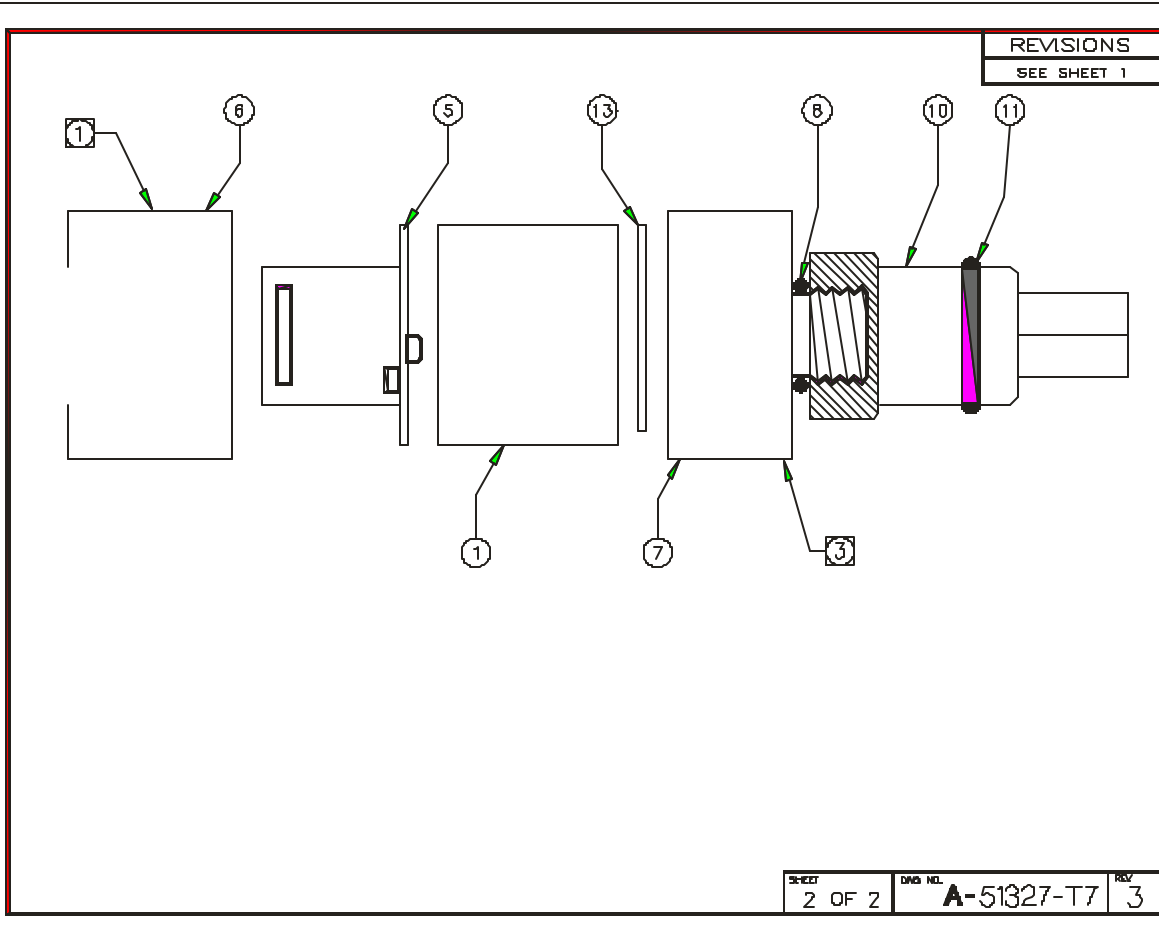
TITLE: FINAL ASSEMBLY OXYGEN SENSOR CLASS T-7

MATERIAL LISTED

DWG. NO. A-51327-T7

SHEET 1 OF 2

REV 3



| REVISIONS   |  |
|-------------|--|
| SEE SHEET 1 |  |

|              |                     |       |
|--------------|---------------------|-------|
| SHEET 2 OF 2 | DWG. NO. A-51327-T7 | REV 3 |
|--------------|---------------------|-------|